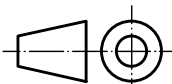



Break Sharp Edges: 0,1 mm

| | | | | | | | |
|---|--|------|-----------------------------------|-------------|------------|---------------------------|---|
| Revision | | Date | | Description | | | |
| Engineered by: C. Woodson | | | | Name: | Date: | Scale: 5 : 1 |  |
| | | | Designer: | Galba, J. | 18/12/2010 | SheetSize: A3 | |
| | | | Approved: | Galba, J. | 18/12/2010 | | |
| Project: P0003 | | | | | | Material: Stainless Steel | |
| Miniature Steam Engine | | | | | | Total Mass: 0,009 kg | |
| Title: Vertical Steam Engine with Reverse Gear (anno 1830) Crankshaft Center Rod 001.002 | | | | | | | |
|  InventorWizard.be/nl | | | Drawingnumber: P0003 - 001.002 | | | | Sheet: 0001 |
| | | | Design State: Released | | | | Drawing made with autodesk Inventor Revisions only permitted by CAD |

| | | | | | | | | | | | | | | | | | | |
|--|------------------|---------------|----------------|------------------|-------------------|--------------------|---------------------|---------------------|---------------------|---------------|----------------|------------------|-------------------|----------------------------|-----------------|------------------|-------------------|--------------|
| Corresponding symbols | | | | | | | | | | | | | | | | | | |
| Roughness Classes (NBN 88-02) (ISO 1302) | | | | | | | | | N11 | N10 | N9 | N8 | N7 | N6 | N5 | N4 | | |
| Roughness Value "Ra" in µm (NBN 88-02) (ISO 1302) | | | | | | | | | 25 | 12,5 | 6,3 | 3,2 | 1,6 | 0,8 | 0,4 | 0,2 | | |
| Allowable deviations for dimensions without tolerance indication (machined surfaces) | | | | | | | | | | | | | | | | | | |
| For measurements (deviations in mm) | | | | | | | | | Fillet and chamfers | | | | | Angles (in ° and ') | | | | |
| Accuracyclass (ISO 2768.1) | Dimensions in mm | | | | | | | | Dimensions in mm | | | | | Length of the shortest leg | | | | |
| | 0,5 to 3 | >3 to 6 | >6 to 30 | >30 to 120 | >120 to 400 | >400 to 1000 | >1000 to 2000 | >2000 to 4000 | 0,5 to 3 | >3 to 6 | >6 to 30 | >30 to 120 | >120 to 400 | to 10 | >10 to 50 | >50 to 120 | >120 to 400 | above 400 |
| f Fine | ±0,05 | ±0,05 | ±0,1 | ±0,15 | ±0,2 | ±0,3 | ±0,5 | ±0,8 | ±0,2 | ±0,5 | ±1 | ±2 | ±4 | ±1° | ±30' | ±20' | ±10' | ±5' |
| m Medium | ±0,1 | ±0,1 | ±0,2 | ±0,3 | ±0,5 | ±0,8 | ±1,2 | ±2 | | | | | | | | | | |
| c Rough | ±0,2 | ±0,3 | ±0,5 | ±0,8 | ±1,2 | ±2 | ±3 | ±4 | ±0,4 | ±1 | ±2 | ±4 | ±8 | ±1°30' | ±1° | ±30' | ±15' | ±10' |
| v Very Rough | - | ±0,5 | ±1 | ±1,5 | ±2,5 | ±4 | ±6 | ±8 | | | | | | ±3° | ±2° | ±1° | ±30' | ±20' |

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