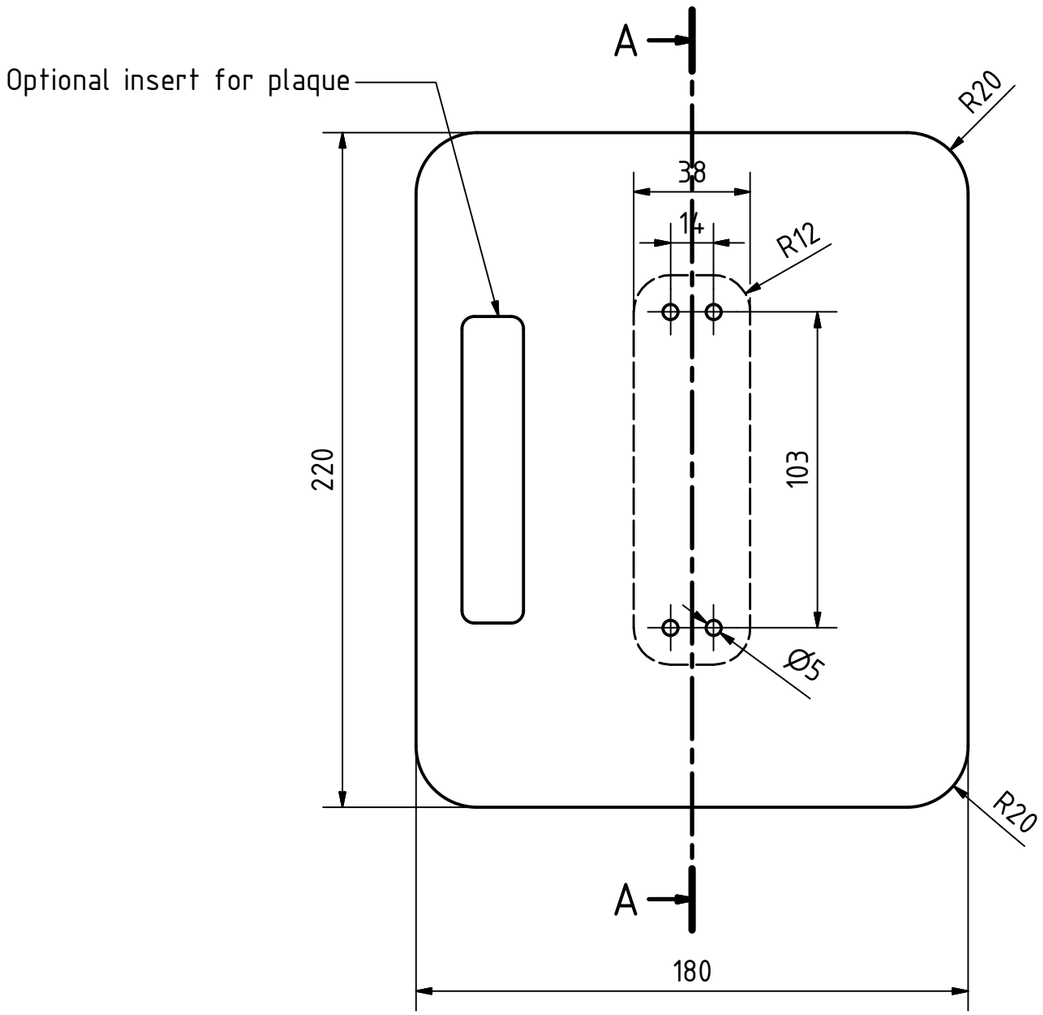

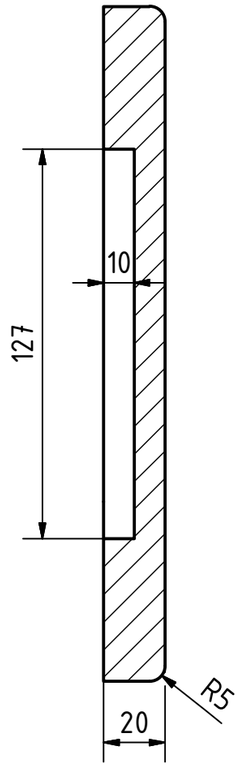

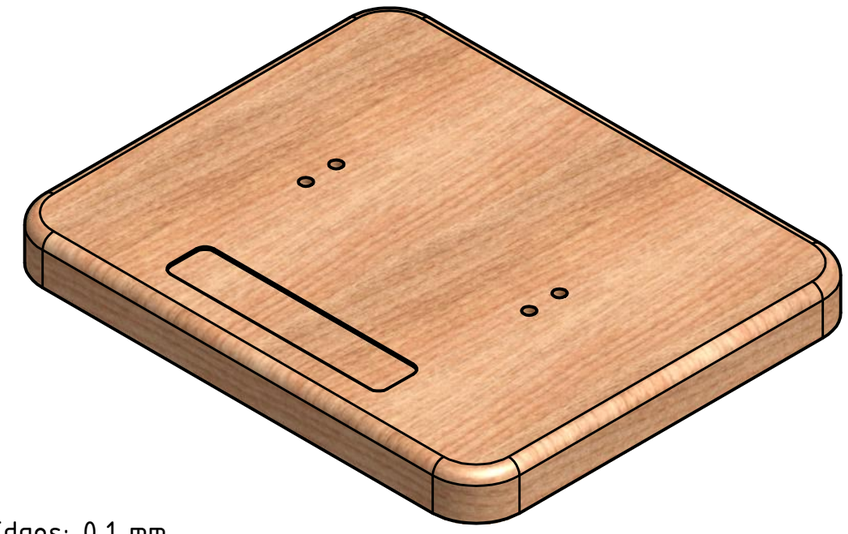

Break Sharp Edges: 0,1 mm

Corresponding symbols		▽	▼	▽▽	▼▼	▽▽▽	▼▼▼	
Roughness Classes (NBN 88-02) (ISO 1302)	N11	N10	N9	N8	N7	N6	N5	N4
Roughness Value "Ra" in µm (NBN 88-02) (ISO 1302)	25	12,5	6,3	3,2	1,6	0,8	0,4	0,2

Allowable deviations for dimensions without tolerance indication (machined surfaces)

Accuracyclass (ISO 2768.1)	For measurements (deviations in mm) Dimensions in mm								Fillets and chamfers Dimensions in mm					Angles (in ° and ') Length of the shortest leg				
	0,5 to 3	>3 to 6	>6 to 30	>30 to 120	>120 to 400	>400 to 1000	>1000 to 2000	>2000 to 4000	0,5 to 3	>3 to 6	>6 to 30	>30 to 120	>120 to 400	to 10	>10 to 50	>50 to 120	>120 to 400	above 400
f Fine	±0,05	±0,05	±0,1	±0,15	±0,2	±0,3	±0,5	±0,8	±0,2	±0,5	±1	±2	±4	±1°	±30'	±20'	±10'	±5'
m Medium	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2										
c Rough	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	±4	±0,4	±1	±2	±4	±8	±1°30'	±1°	±30'	±15'	±10'
v Very Rough	-	±0,5	±1	±1,5	±2,5	±4	±6	±8						±3°	±2°	±1°	±30'	±20'

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It shall not without our permission be altered, copied, used for manufacturing or communicated to any other person or company.

Revision	Date	Description

Engineered by:		Name:	Date:	Scale: 1:2
C. Woodson	Designer:	Galba, J.	18/12/2010	
	Approved:	Galba, J.	18/12/2010	SheetSize: A3

Project: P0003

Miniature Steam Engine

Material: Wood (Oak)

Total Mass: 4,314 kg

Title:

Vertical Steam Engine with Reverse Gear (anno 1830)
Stand
000.041

InventorWizard be/nl

Drawingnumber: P0003 - 000.041

Sheet: 0001

Design State: Released

Drawing made with autodesk Inventor Revisions only permitted by CAD