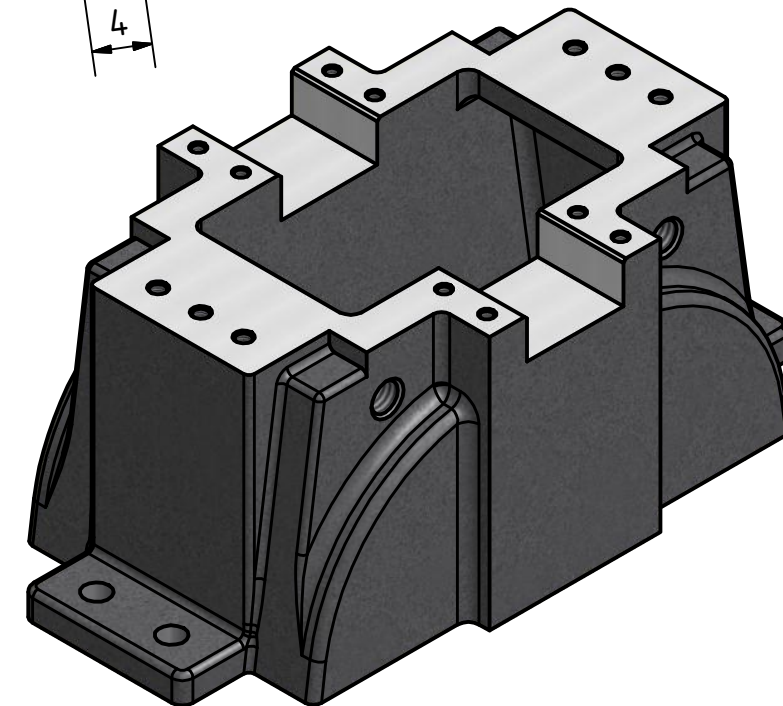
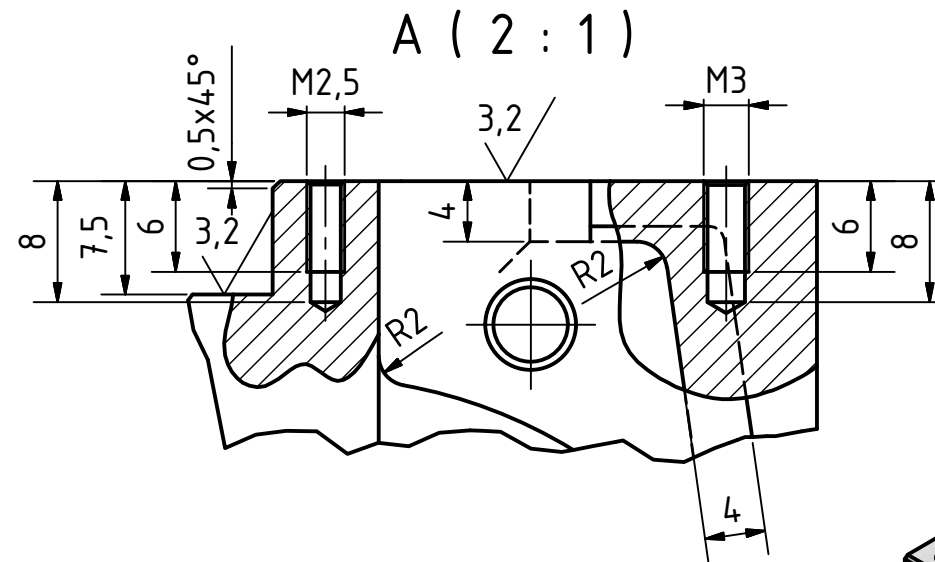
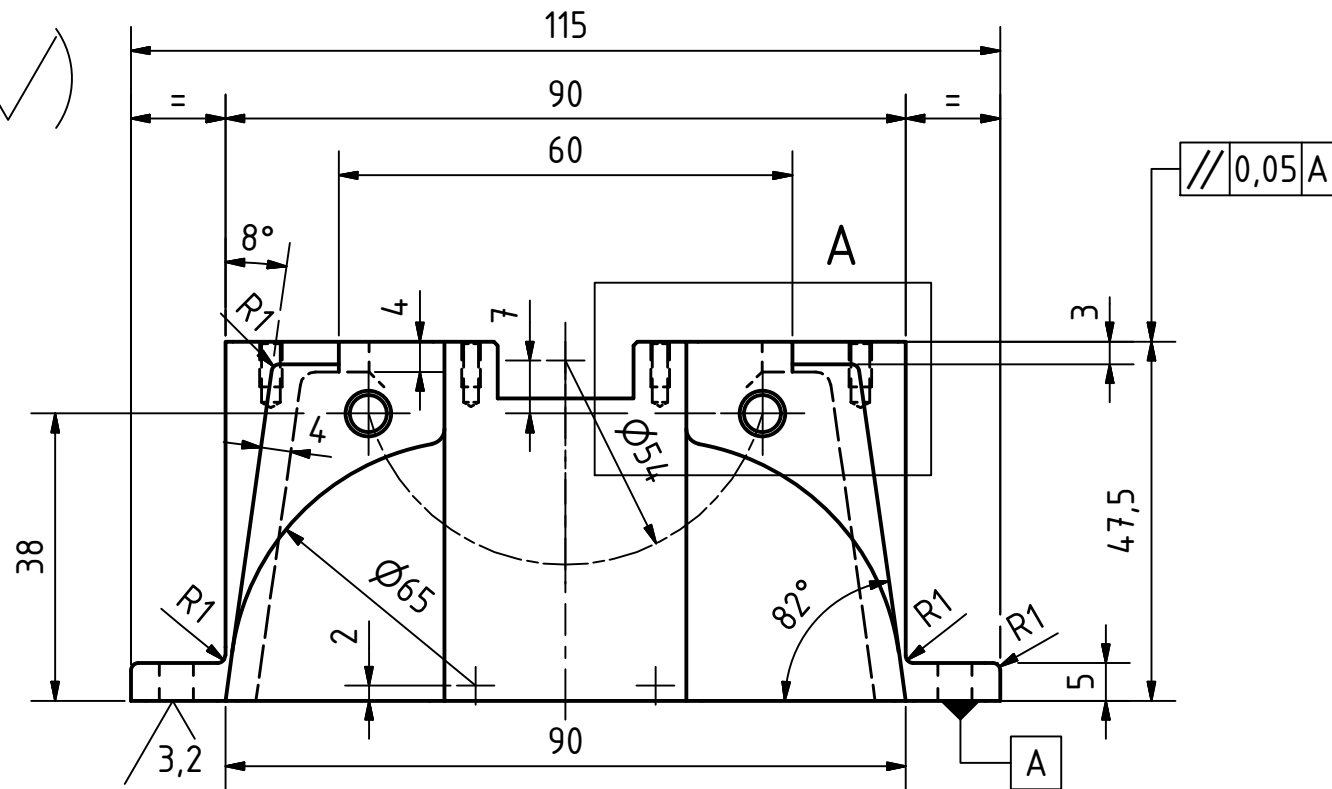
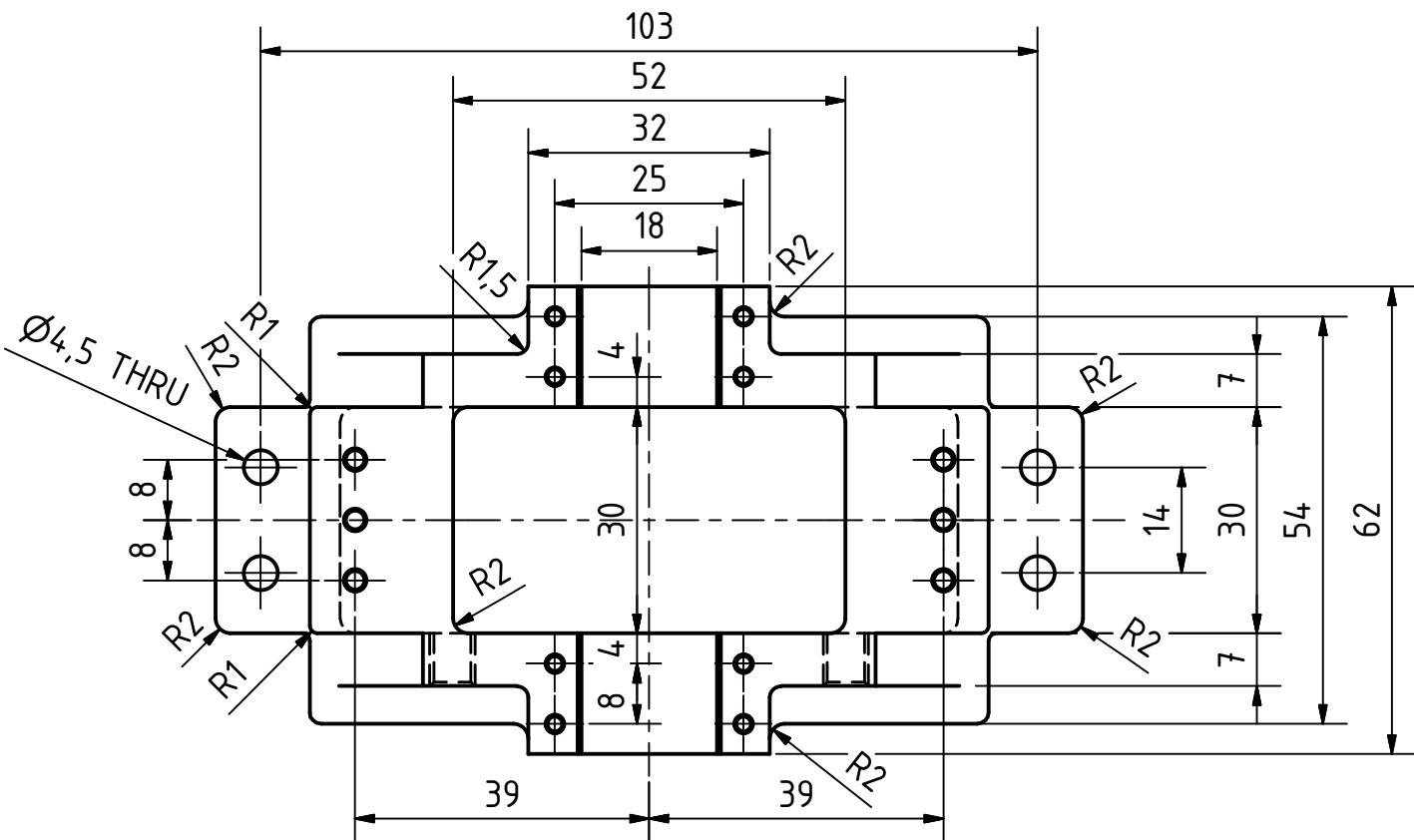


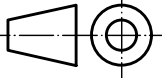

6,3 (✓)



Break Sharp Edges: 0,1 mm



Corresponding symbols								
Roughness Classes ( NBN 88-02 ) ( ISO 1302 )								
Roughness Value "Ra" in µm ( NBN 88-02 ) ( ISO 1302 )								
Allowable deviations for dimensions without tolerance indication (machined surfaces)								
Accuracyclass (ISO 2768.1)	For measurements ( deviations in mm )							
	Dimensions in mm							
f Fine	0,5 to 3	>3 to 6	>6 to 30	>30 to 120	>120 to 400	>400 to 1000	>1000 to 2000	>2000 to 4000
	±0,05	±0,05	±0,1	±0,15	±0,2	±0,3	±0,5	±0,8
m Medium	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2
c Rough	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	±4
v Very Rough	-	±0,5	±1	±1,5	±2,5	±4	±6	±8

Revision	Date	Description				
Engineered by: C. Woodson			Name:	Date:	Scale: 1 : 1	
		Designer:	Galba, J.	18/12/2010	SheetSize: A3	
		Approved:	Galba, J.	18/12/2010		
Project: P0003 Miniature Steam Engine					Material: Cast Iron	
					Total Mass: 0,863 kg	
Title: Vertical Steam Engine with Reverse Gear (anno 1830) Base Cast 000.001						
 InventorWizard.be/.nl		Drawingnumber: P0003 - 000.001				Sheet: 0001
		Design State: Released				Drawing made with autodesk Inventor Revisions only permitted by CAD



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